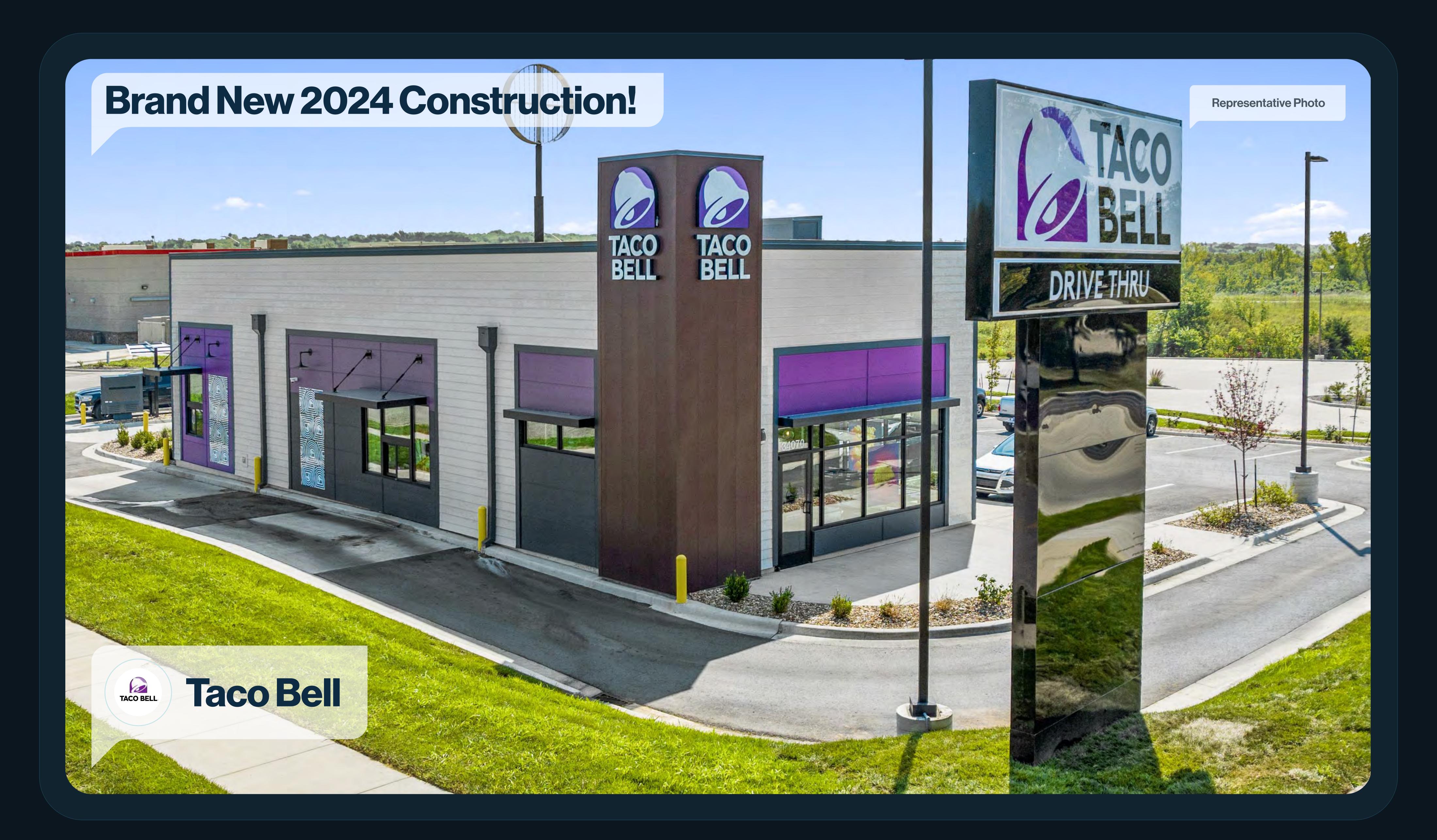
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Like all real estate investments, this investment carries significant risks. Buyer and Buyer's legal and financial advisors must request and carefully review all legal and financial documents related to the property and tenant. While the tenant's past performance at this or other locations is an important consideration, it is not a guarantee of future success. Similarly, the lease rate for some properties, including newly-constructed facilities or newly-acquired locations, may be set based on a tenant's projected sales with little or no record of actual performance, or comparable rents for the area. Returns are not guaranteed; the tenant and any guarantors may fail to pay the lease rent or property taxes, or may fail to comply with other material terms of the lease; cash flow may be interrupted in part or in whole due to market, economic, environmental or other conditions. Regardless of tenant history and lease guarantees, Buyer is responsible for conducting his/her own investigation of all matters affecting the intrinsic value of any long-term lease, including the likelihood of locating a replacement tenant if the current tenant should default or abandon the property, and the lease terms that Buyer may be able to negotiate with a potential replacement tenant considering the location of the property.

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### Offering Memorandum

### **Table of Contents**

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### **Investment Overview**

## Taco Bell

Street	18731 S Gardner Rd.	
City, State Zip	Gardner, KS 66030	
Type of Ownership	Fee Simple	
Year Built	2024	
Estimated Lot Size	0.84	
Estimated Building SF	2,200	

#### Brand New, Triple-Net (NNN) 20-Year SLB Lease

The long-term lease with zero landlord responsibilities.

#### **Attractive Rental Increases**

8.00% every 5 years. Strong hedge against inflation.

### **Experienced Operator Featuring a Strong Guaranty**

Royal City Bell (73-Units). Affiliate of "DRG" Diversified Restaurant Group (333 Taco Bells & 29 Arby's).

### **Renewal Options**

4, 5-Year tenant renewal options.

### **Investment Summary**

NNN Pro is pleased to present the exclusive listing for a Taco Bell located at 18731 S Gardner Rd., Gardner, KS 66030. The site consists of roughly 2,200 rentable square feet of building space on an estimated 0.84-acre parcel of land. This Taco Bell is subject to a 20-year Triple Net (NNN) lease which will commence upon construction completion. The annual rent will be \$159,600 and has scheduled increases of 8.00% Every 5 Years.



### Taco Bell Financial Summary







Lease Year	Annual Rent	<b>Monthly Rent</b>	Increases	Cap Rate
Year 1	\$159,600	\$13,300	<del>-</del>	5.25%
Year 2	\$159,600	\$13,300	_	5.25%
Year 3	\$159,600	\$13,300	<del>-</del>	5.25%
Year 4	\$159,600	\$13,300	_	5.25%
Year 5	\$159,600	\$13,300	_	5.25%
Year 6	\$172,368	\$14,364	8%	5.67%
Year 7	\$172,368	\$14,364	<del>_</del>	5.67%
Year 8	\$172,368	\$14,364	<del>-</del>	5.67%
Year 9	\$172,368	\$14,364	_	5.67%
Year 10	\$172,368	\$14,364	_	5.67%
Year 11	\$186,157	\$15,513	8%	6.12%
Year 12	\$186,157	\$15,513	<del>_</del>	6.12%
Year 13	\$186,157	\$15,513	_	6.12%
Year 14	\$186,157	\$15,513	_	6.12%
Year 15	\$186,157	\$15,513	<del>-</del>	6.12%
Year 16	\$201,050	\$16,754	8%	6.61%
Year 17	\$201,050	\$16,754	<del>-</del>	6.61%
Year 18	\$201,050	\$16,754	_	6.61%
Year 19	\$201,050	\$16,754	_	6.61%
Year 20	\$201,050	\$16,754	<del>-</del>	6.61%



### Lease Summary

<b>Property Type</b>	Retail
Property Subtype	Restaurant - Quick Service
Credit Type	Franchisee
Tenant	Royal City Bell, LLC (73-Units)
Affiliate	"DRG" Diversified Restaurant Group (333 Taco Bells & 29 Arby's)
Original Lease Term	20 Years
Rent Commencement	Upon Construction Completion
Lease Expiration	20 Years from Construction Completion
Lease Term Remaining	20 Years
Lease Type	Triple Net (NNN)
Landlord Responsibilit	ries None
Rental Increases	8.00% Every 5 Years
Renewal Options Rema	aining 4,5-Year Options

### **New Development Site**

Property will be a brand-new building and the rent will commence upon the completion of construction. Construction is anticipated to be complete early November 2024.

### **Strong Traffic Count**

The subject property is located directly off of Interstate 35 which experiences an average daily traffic count of over 37,000 vehicles.

#### **Proximate to Educational Facilities**

Nike Elementary and Middle Schools located within one mile of the subject property. Gardner Edgerton High School within two and a half miles. Fourteen schools K-12 within three and a half miles of the subject property.

### **Located Along Retail Corridor**

Within direct proximity to large Amazon and Walmart distribution facilities that employ more than 1,000 people. Nearby tenants along South Gardner Road include Olathe Health Urgent Care, QuikTrip, Culver's, and Phillips 66.



### **Concept Overview**



#### **About the Tenant**

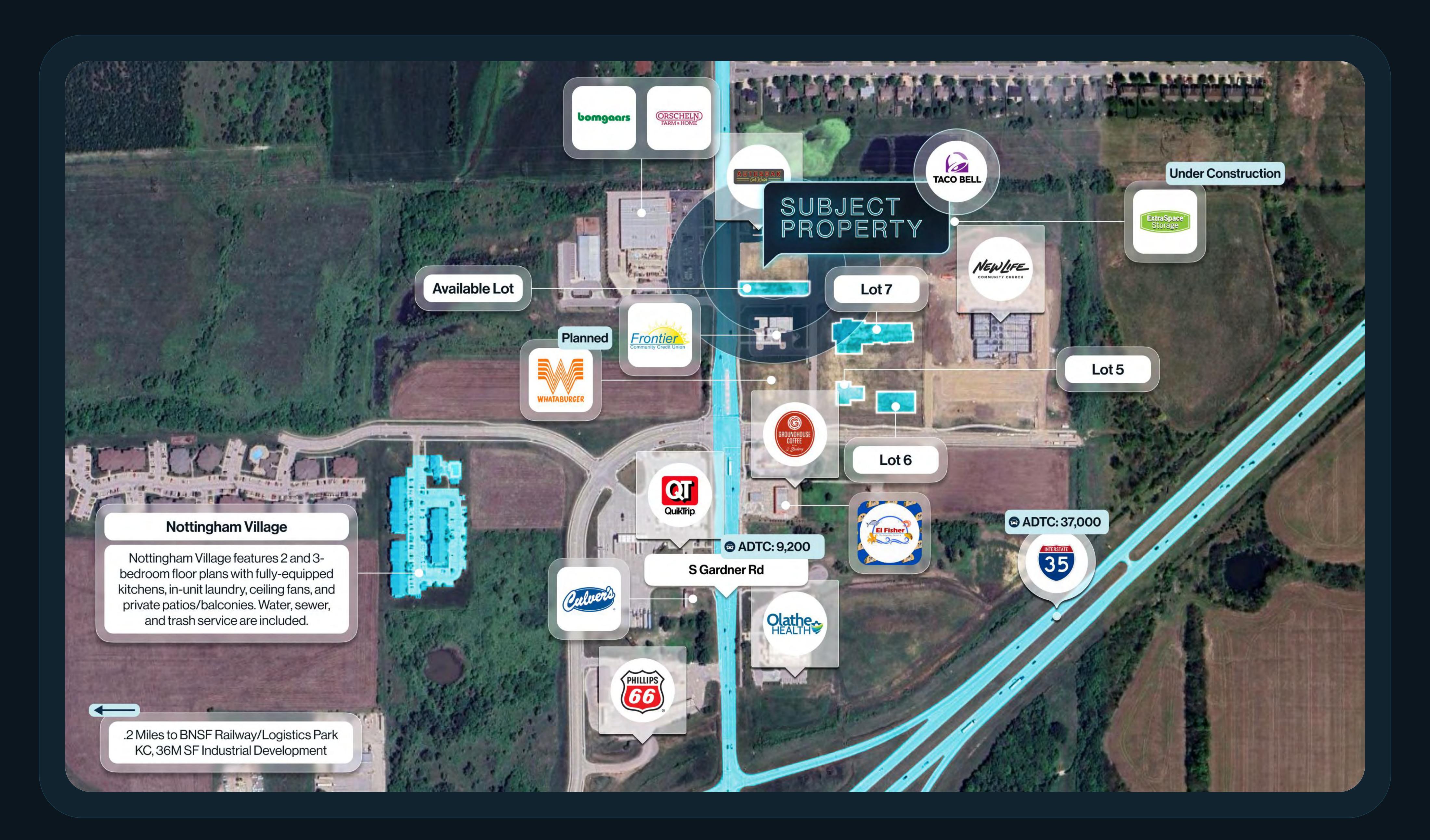
Taco Bell, the iconic fast-food chain known for its innovative take on Mexican-inspired cuisine, has carved out a unique niche in the fast-food landscape. Established in 1962, it offers a playful and diverse menu that features everything from crunchy tacos and cheesy burritos to its famous Crunchwrap Supreme. With over 7,000 locations spanning across the United States and an expanding international presence, Taco Bell is a ubiquitous staple for those seeking a quick, satisfying meal. In recent years, Taco Bell has seen impressive financial performance, generating annual revenues exceeding \$13 billion as of 2023. Its strong financials are supported by its strategic menu innovations, successful marketing campaigns, and widespread appeal. The chain's commitment to creativity is evident in its frequent menu updates and limited-time offers, which often blend bold flavors and unexpected combinations. The vibrant, casual atmosphere and late-night hours at many locations make it a popular choice for diverse dining needs and an accessible option for a wide array of customers.

#### **About the Tenant**

Taco Bell, a trailblazer in the fast-food industry with its inventive Mexican-inspired menu, is poised for a dynamic future marked by significant innovation, expansion, and growth. As the brand continues to captivate consumers with its creative offerings, Taco Bell is focusing on several key areas to drive its future success. Expansion is a major component of Taco Bell's growth strategy. Domestically, the company plans to increase its footprint in underserved markets and optimize its presence in major cities, aiming to add hundreds of new locations over the coming years. Internationally, Taco Bell is targeting new markets, particularly in Asia and Europe, to build its global presence and diversify its customer base. Growth is driven by Taco Bell's focus on operational efficiency and franchisee support. By enhancing its supply chain, leveraging data analytics for better decision-making, and investing in restaurant redesigns, Taco Bell aims to improve profitability and drive sales. The company's commitment to sustainability, including efforts to reduce waste and energy consumption, is also expected to resonate with increasingly eco-conscious consumers.

















### **Location Overview**

The subject property is located along South Gardner Road and directly off of Interstate 35 in Gardner, Kansas. This new development Taco Bell benefits from its position in a retail corridor alongside national tenants including Culver's, QuikTrip, Groundhouse Coffee, Phillips 66, and Bomgaars. Additionally, the subject property benefits from proximity to New Life Christian Academy, Little Building Blocks Daycare, and Olathe Health Urgent Care. Nearby Nottingham Village Apartment Complex, Walmart Distribution Center, and Amazon Fulfilment Center (1,000+employees) contribute to neighborhood traffic and business activity.

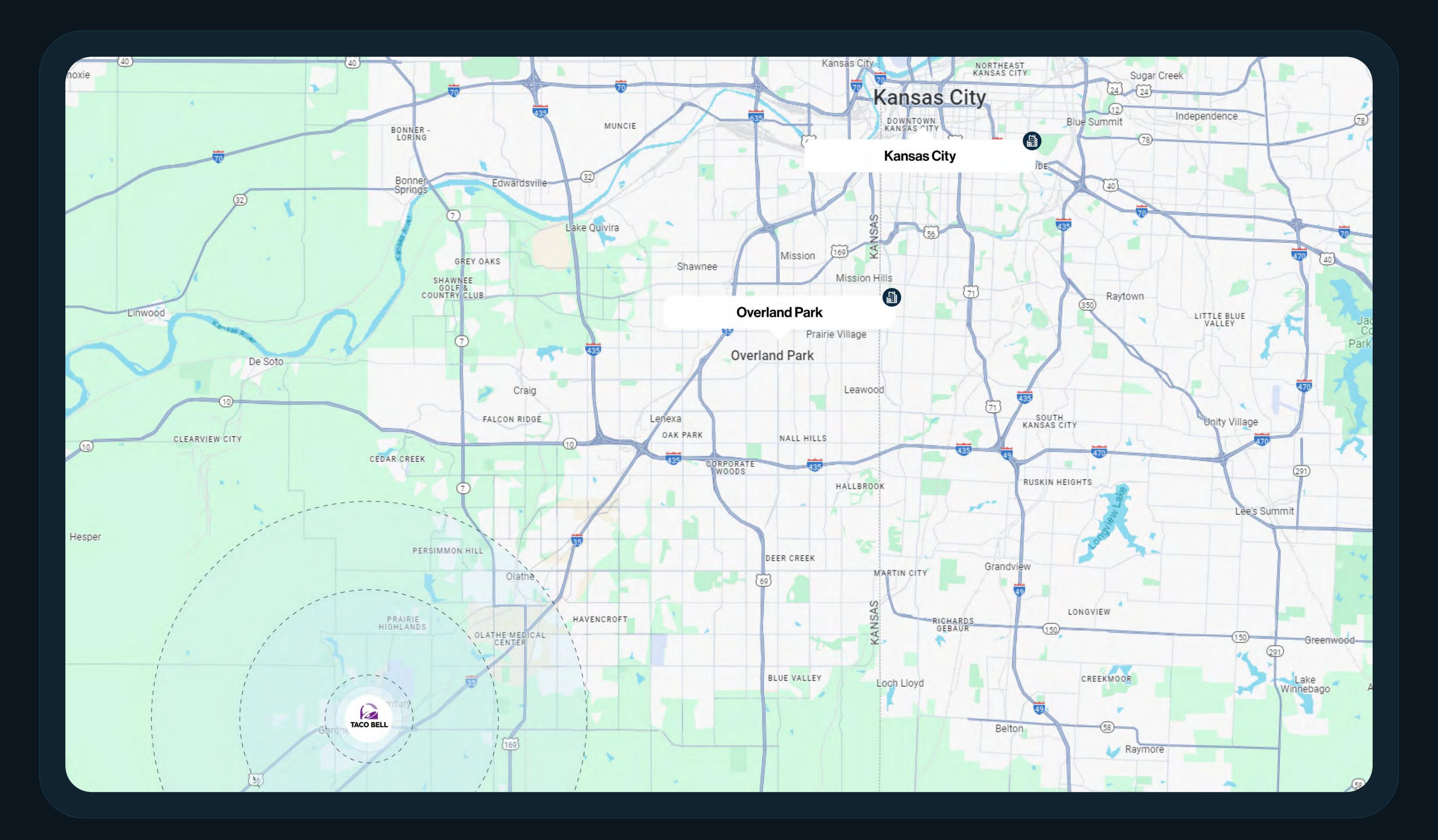
Gardner, Kansas is an accessible suburb of Kansas City and is a 30-minute drive from downtown. The town is strategically located along Interstate 35 between Kansas City and Wichita, Kansas. Attractions in Gardner include ExBEERiment Brewing, the Gardner Historical Museum, and the Gardner Golf Course. Other entertainment activities include the Gardner Aquatic Center which offers swim lessons, aquatic classes, swim team, and waterslides. Once recognized as Kansas' hidden treasure due to its small geographical area cozily tucked in the northeast corner of Kansas and for its modest population, Gardner has become the third fastest growing city in Kansas doubling in size in just a mere decade.

Kansas City is the largest city by land and population in the state of Missouri. Kansas City, MO has a steady local economy that historically weathers economic fluctuations because of its diverse industry segments. Headquarters, technology-based companies, entrepreneurs, freight-based companies and shared-service centers select Kansas City, MO, for its central location, educated workforce and access to a strong support network of public and private programs, civic-minded entrepreneurs and competitive incentives.

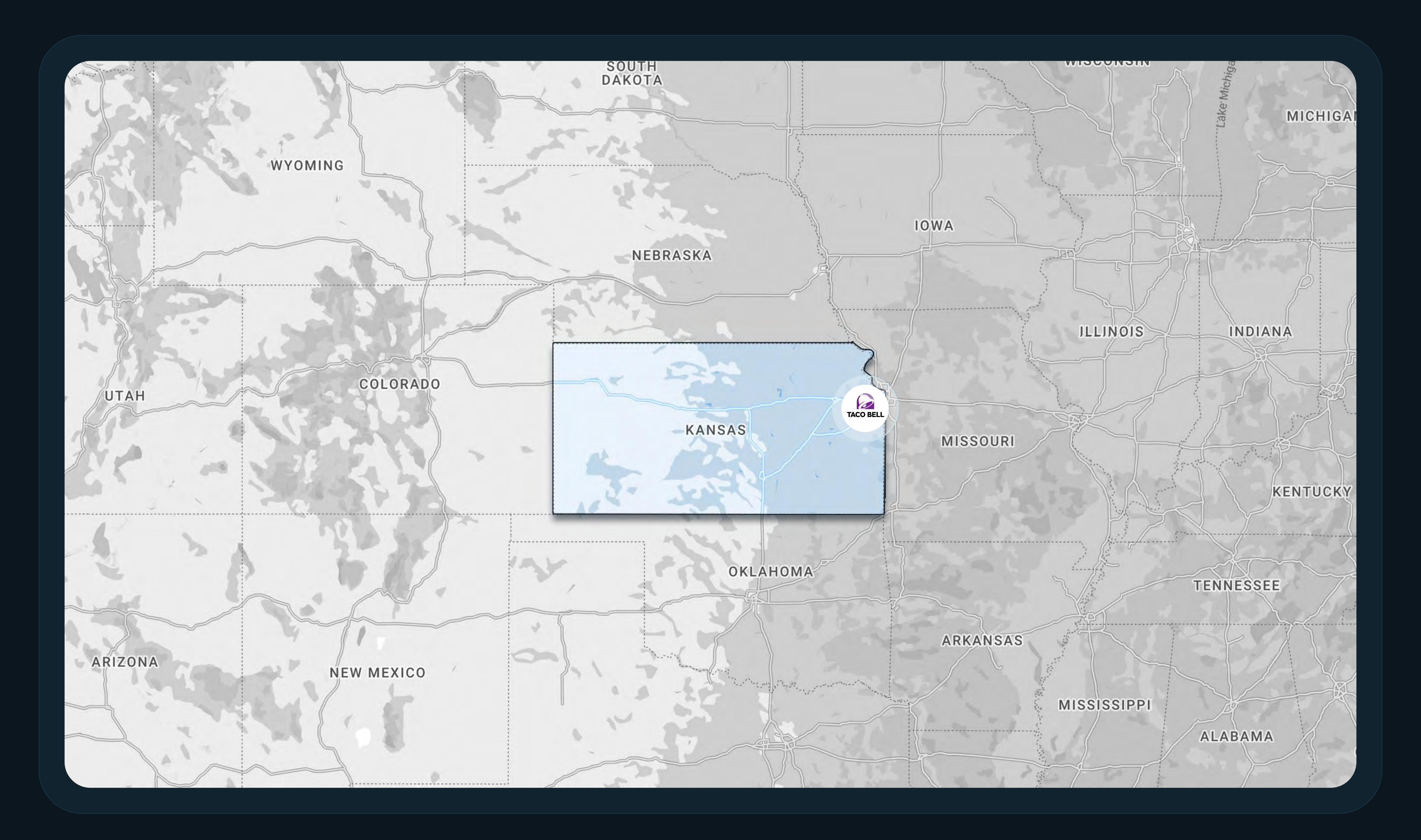






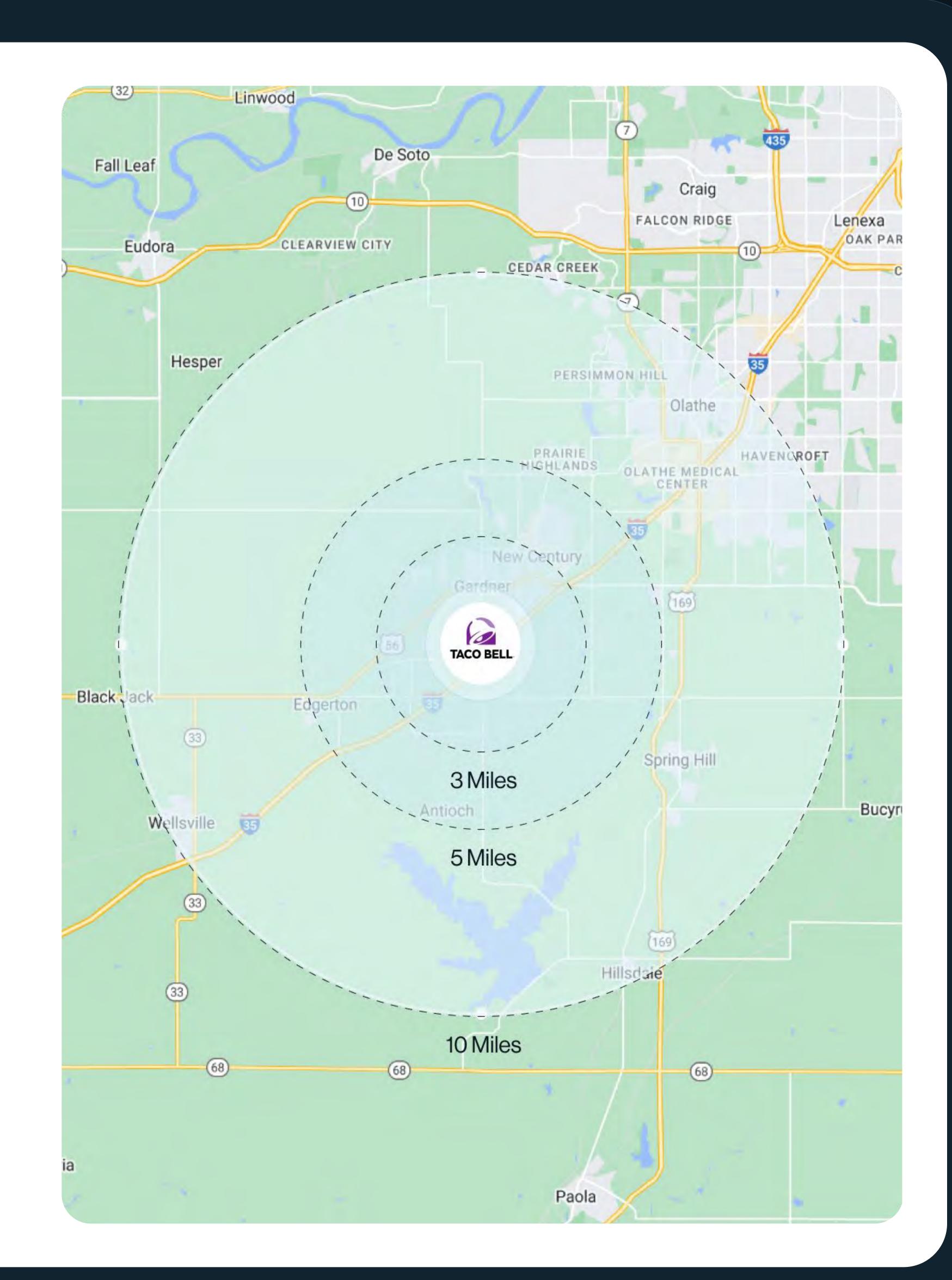








Demographics			
	3 Miles	5 Miles	10 Miles
Population Trends			
2010 Population	20,241	24,102	109,060
2023 Population	24,764	29,684	130,308
2028 Population	25,578	30,693	134,289
Growth '10 - '23	1.70%	1.80%	1.50%
Growth '23 - '28	0.70%	0.70%	0.60%
Household Trends			
2010 Households	6,843	8,129	37,404
2023 Households	8,689	10,406	45,677
2028 Households	9,019	10,814	47,214
Growth '10 - '23	2.10%	2.20%	1.70%
Growth '10 - '23	0.80%	0.80%	0.70%
Households By Household Incor	me (2023)		
<\$25,000	663	767	4,081
\$25,000 - \$50,000	1,033	1,233	5,226
\$50,000 - \$75,000	1,788	2,068	7,485
\$75,000 - \$100,000	1,939	2,215	8,017
\$100,000 - \$125,000	1,239	1,513	6,489
\$125,000 - \$150,000	871	1,128	4,960
\$150,000 - \$175,000	805	1,019	5,863
\$200,000 +	351	462	3,556
Household Income			
Avg HH Income	\$96,667	\$98,909	\$108,874
Median HH Income	\$86,094	\$87,804	\$93,854





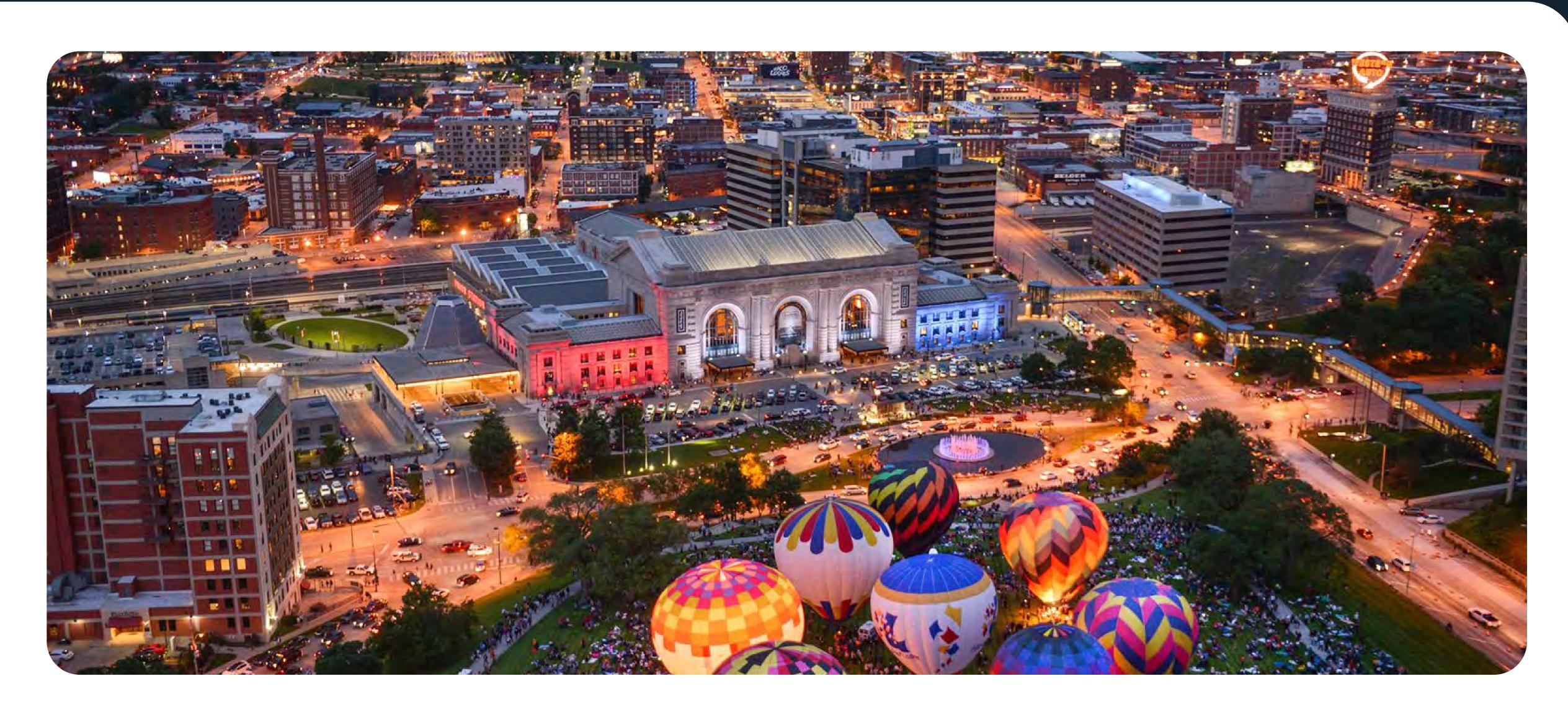


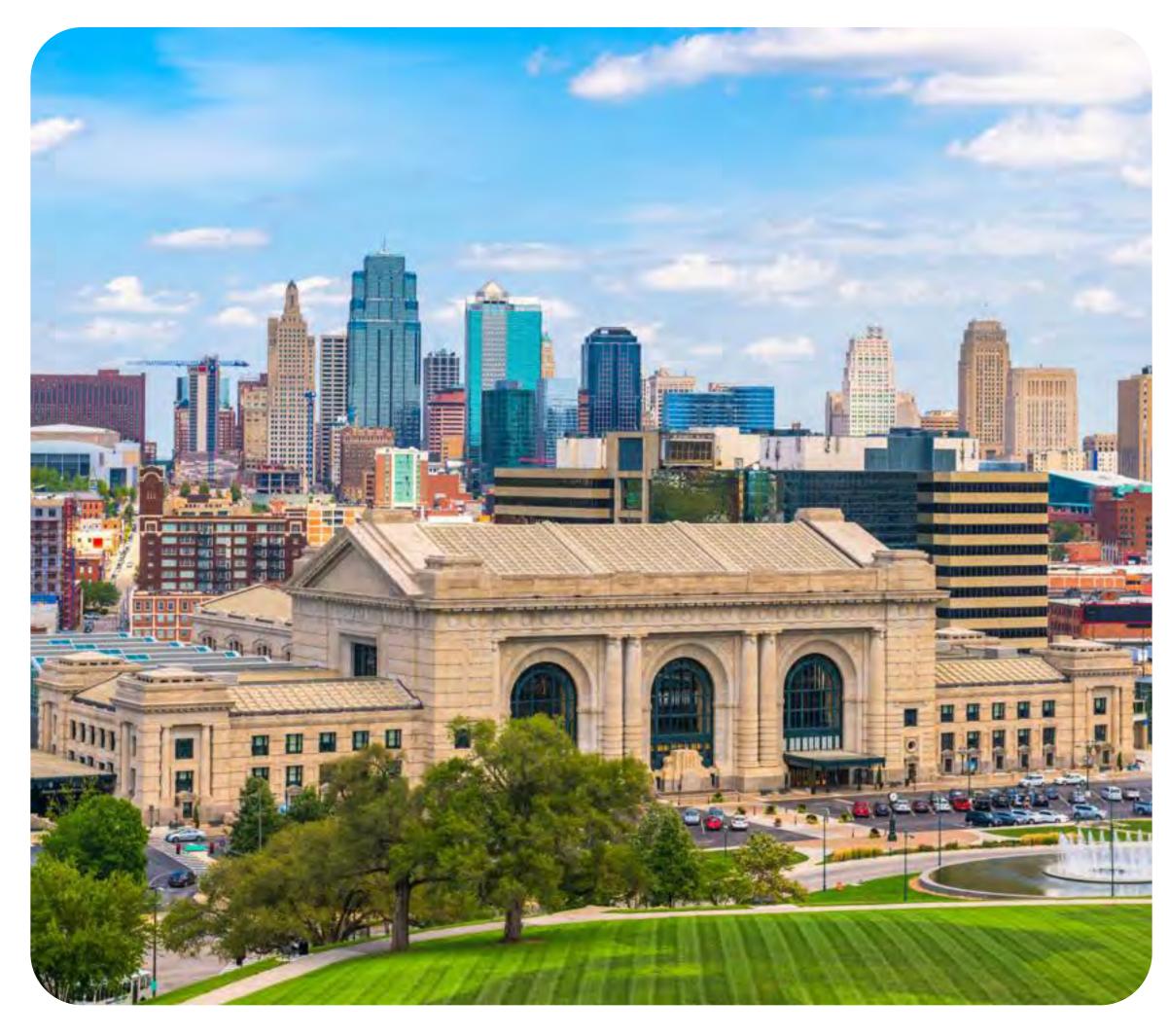
### **Market Overview**

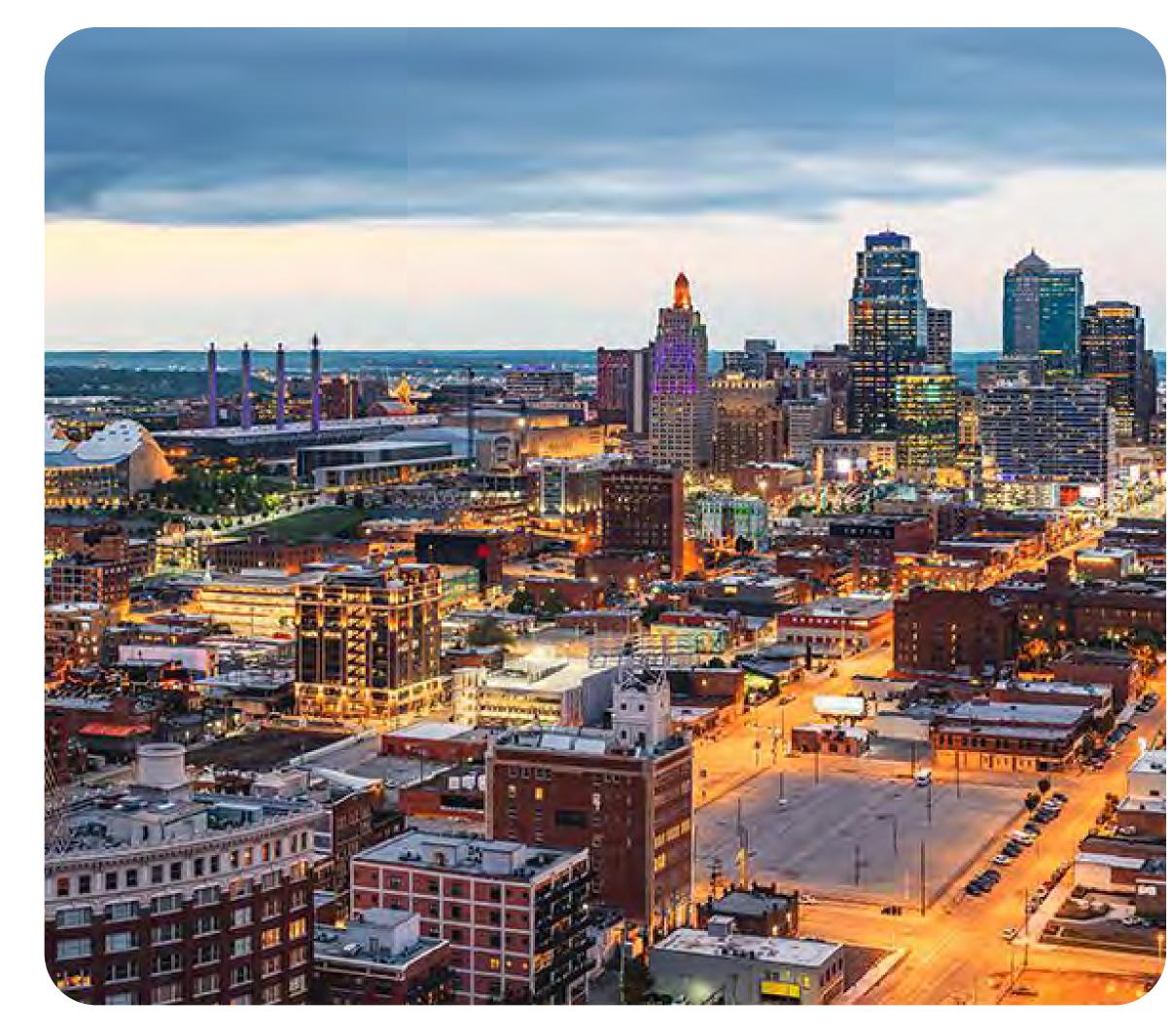
Kansas City is the largest city in Missouri by population and area. It is also the most populated municipality and the historic core city of the Kansas City metropolitan area which straddles the Kansas and Missouri state line and has a combined statistical area population of more than 2.4 million people. The city has a variety of celebrated cultural traditions that include: Kansas City jazz, theater, the NFL's Kansas City Chiefs and MLB's Kansas City Royals, and its famous cuisine based on Kansas City-style barbecue, strip steak and some craft breweries.

A growing contributor to the world's stage, Kansas City's economy also makes up nearly 20% of Missouri's gross state product. The city is home to a few federal agencies that maintain a presence in the area that collectively employ over 6,000 individuals. Additionally, Missouri is the only state to have two of the 12 Federal Reserve Bank headquarters with one of the locations residing near Union Station. Some of the largest and most recognized firms also call Kansas City home and these include: American Century Investments, Hostess Brands, H&R Block, Hallmark Cards, Russell Stover Candies, Lockton Companies, and Kansas City Southern Railway to name a few.

The region is also seeing expansion in the education and health services sector. The sector's employment growth has accelerated recently, increasing by 4.7% from the previous year. The healthcare industry remains a crucial driver of economic activity, representing three of the four largest private employers in the metro. Employment is led by The University of Kansas Health System, HCA Midwest Health, and Saint Luke's Health System.









### NNN Pro

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